

Date: Monday, 7/30/2007 1:54:25 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 33806	
Estimate Number : 12792	
P.O. Number :	Part Number : D35665
This Issue : 7/30/2007 S.O. No. :	Drawing Number : D3566 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 33483	Material :
Written By :	Due Date : 8/20/2007 Qty: 20 Um: Each
Checked & Approved By : <u>07.07.30</u>	
Comment : Est Rev:A New Issue 07-03-08 ec	
Est Rev:B Added Drain Holes 07-07-09 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 1.1130 sf(s)/Unit Total : 22.2600 sf(s)

NEOPRENE SHEET 0.063 M105113 IB 07-08-01

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3566

Dwg Rev: B

Prog Rev: B

IB 07-08-01

(23)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 07-08-01



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

cr 07/08/01 (23) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

cr 07/08/02 (23)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/30/2007 1:54:25 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33806

Part Number: D35665

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.08.02
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



[Signature] 07.08.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	33806
Description: Gasket		Part Number:	D3566-5
Inspection Dwg: D3566 Rev: B		Page 1 of 1	

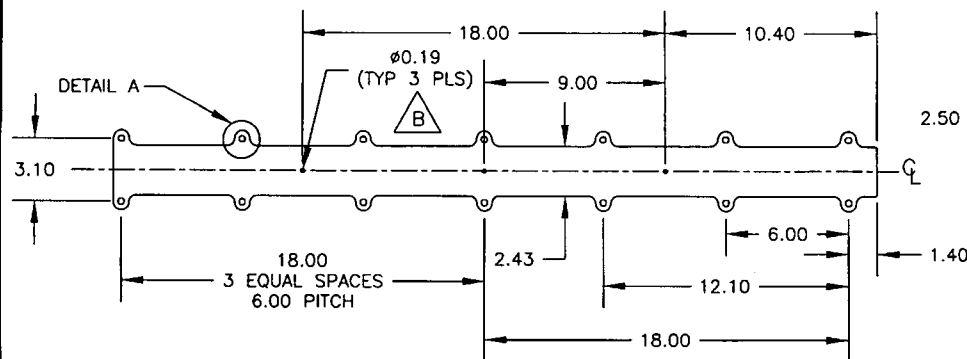
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

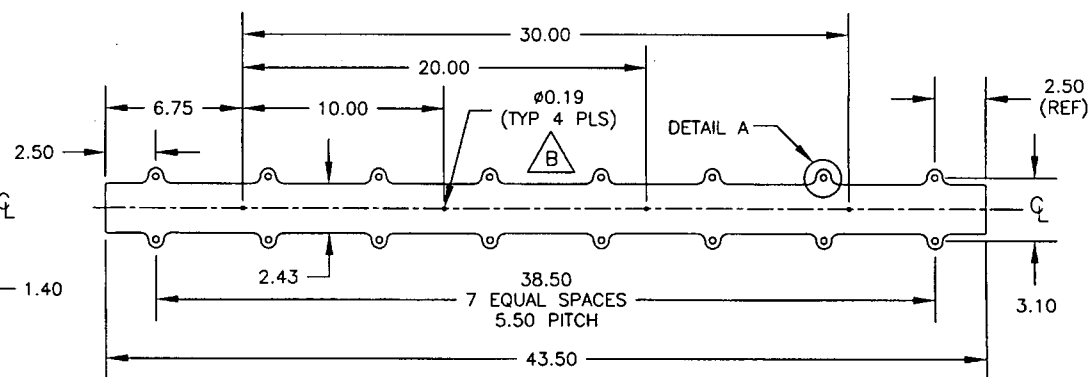
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	*			
43.50	+/-0.030	43.50	*			
5.50 Pitch	+/-0.030	5.50	*			
2.50	+/-0.030	2.50	*			
2.43	+/-0.030	2.43	*			
3.10	+/-0.030	3.10	*			
2.50	+/-0.030	2.50	*			
0.30	+/-0.030	.30	*			
0.30	+/-0.030	.30	*			
0.063	+/-0.010	.063	*			
6.75	+/-0.030	6.75	*			
10.00	+/-0.030	10.00	*			
20.00	+/-0.030	20.00	*			
30.00	+/-0.030	30.00	*			
Ø0.19	+/-0.030	.19	*			
Ø0.188	+0.005/-0.001	?			not on Dwg.	

Measured by: RB	Audited by: Eup	Prototype Approval:	N/A
Date: 07-08-01	Date: 07/08/01	Date:	N/A

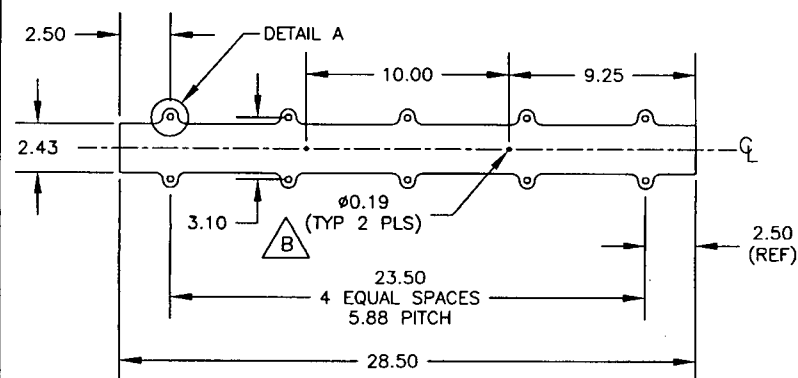
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	EE



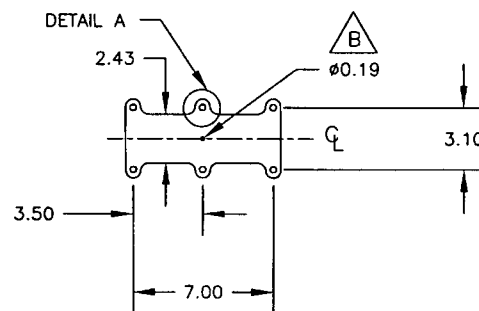
D3566-1 GASKET



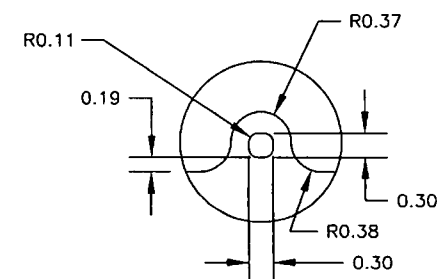
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A
SCALE 1:2

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35806
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RETURN TO
ENGINEERING

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B	07.04.17	ADD DRAIN HOLES
A	06.12.18	NEW ISSUE
DESIGN	PH	DART DART AEROSPACE LTD. WARRICKS, ONTARIO, CANADA
CHECKED	PH	DRAWING NO. D3566
DATE	07.04.17	TITLE GASKET
REV. B		SHEET 1 OF 1
		SCALE 1:8

RELEASED
07.04.17